

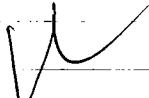
Shy Feb 3

Work Order ID 79590

79590

January-30-12 6:55:56 AM

Item ID: D206-559-033 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Wearplate
Start Date: 1/30/12 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 2/03/12 Req'd Qty: 2.00 *2* Customer:

Reference:
Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-559	REV L	* SP.							
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and type labels per PPP D206-559-033	CHG 002							
	Pick Kit								
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-559-033 and								
	DSI9431 Location: <u>61</u> PPP Rev: <u>5</u>								

12 02 02 (2)
SP 12-01-30
12 02 02 (2)
6/6/12

Work Order ID 79590

79590

Page 2

January-30-12 6:55:56 AM

Item ID: D206-559-033

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Wearplate

Start Date: 1/30/12 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 2/03/12 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/2/2 JF

MF
12-02-07

Picklist Print

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Page 1

Work Order ID: 79590

Parent Item: D206-559-033

Parent Item Name: Wearplate

Start Date: 1/30/12

Required Date: 2/03/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM
DSI9527 EC verified by:DD

IPP Rev B 10.10.04 per

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-17A Bolt		Purchased	No				Each	567.0000					
--------------	--	-----------	----	--	--	--	------	----------	--	--	--	--	--

Location	Loc Qty	Loc Code
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ST358	16	
116419	16	
116704	0	
ST359	551	
118983	300	
119798	16	
120187	235	

M 117619 16x SP

AN4-20A Bolt		Purchased	No				Each	601.0000					
--------------	--	-----------	----	--	--	--	------	----------	--	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

GA	100	
116419	100	
ST359	501	
104016	16	
117514	185	
118983	100	
119127	200	

SP²⁴

D3859-041 Wearplate		Manufactured	No				Each	0.0000					
---------------------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--

MS210421 Nut		Purchased	No				Each	6,617.0000					
--------------	--	-----------	----	--	--	--	------	------------	--	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST300	6617	
117441	51	
117601	237	
118451	133	
119017	1196	
119075	5000	

B 79339 SP 12-02-02

SP²⁴ 12-01-30

24x

Picklist Print

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Page 2

Work Order ID: 79590

Parent Item: D206-559-033

Parent Item Name: Wearplate

Start Date: 1/30/12

Required Date: 2/03/12

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Washer

Purchased

No

Each

4,267.0000

SP³⁴ 12-01-30

Location

Loc Qty

Loc Code

ST298

4267

116805

0

118384

135

118612

3

119075

3960

119097

169

241

January-30-12 6:55:56 AM

Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE LTD.

D206-559
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Revision: L
Date: 11.04.08